



Customer Service  
Superior Parts  
Reliability

# Sector Recover Services

**Compositech offers two approaches to sector recovering**

**In-Plant Sector Recovering For Scheduled Turn-Arounds**

**Compositech Factory Recovering From Your Backup Spares**



Sector Cover Cut To Size With Heat Knife

## **In-Plant Service**

Compositech provides a trained crew to perform in-plant recover services which include:

- Removal of a predetermined number of sectors from the Saveall
- Removal of the sector covers
- Pressure cleaning the sectors to remove residue and fiber build-up
- Inspection of each sector for broken welds, stress cracks, or other damage
- Minor weld repairs as indicated and approved
- Install new covers and shrink to fit
- Re-Install recovered sectors in Saveall with new acid resistant gaskets
- Inspect and adjust all clamps, mounting bolts, etc.

Compositech recommends in-plant recovering when a facility chooses to change several rows of sectors regularly as part of a PM schedule. While on-site, we inspect all remaining sectors and replace any damaged covers. This method provides for a complete scheduled recover of all sectors and minimizes the likelihood of operating the Saveall at less than peak efficiency due to sector problems.



Ultrasonic Welding of Sector Cover

## **Factory Service**

Compositech provides complete sector rebuilds in our factory which include:

- Removal of the sector covers
- Pressure cleaning the sectors to remove residue and fiber build-up
- Shot blast cleaning (fine surface texture) to remove all built-up residue
- Inspection of each sector for broken welds, stress cracks, or other damage
- Minor weld repairs as indicated
- Install new covers of the same material, shrink to fit, and install acid resistant gaskets
- Replace all hardware items such as threaded inserts, bag clamp strips, rope ties, etc.

Factory Services are preferred by customers who have spares in stock and opt to change out sectors when visible damage has occurred. This method results in a cleaner sector body that has been more thoroughly inspected for stress cracks. The cover is installed at our factory using ultrasonic welding to provide a smoother surface and more consistent fit while eliminating stitching and zippers. Added freight costs are offset by the efficiencies in this type of cover installation if a minimum of 36 sectors is available for each shipment.



Close-Up of Sector Finished End With Gasket

**Compositech's** service includes the following customer benefits:

### Periodic Service by Experienced Technicians

Each time our representative enters your mill, he performs a survey of each Saveall. We provide a report covering the current operating condition of your Saveall and our recommendations for potential performance improvements.

### Hassle Free Service

For In-Plant Services, we strive to make each turn-around safe and trouble free. We provide all of the labor, equipment, tools, transportation and small parts to insure no delays in completing the work within your schedule.

Our customers who prefer Factory Service contact our shipping department to arrange the pick-up and return of sectors. Let us know they are ready for transport and we will handle the rest!

### Start-Up Presence

When we provide In-Plant Services, we have a technician on-site until the plant restarts and the Saveall is fully operable.



Covered Sectors in Steamer



Customer Service, Superior Parts, Reliability

### **Physical Address:**

4531 Main  
Pearland, TX 77581

### **Mailing Address:**

P.O. Box 2673  
Pearland, TX 77588

**Phone:** 281-648-3557

**Fax:** 281-648-4515

**Website:** [www.compositech-filters.com](http://www.compositech-filters.com)

We manufacture Compositech replacement parts for Beloit-Jones™, Dorr Oliver®, Eimco®, IMPCO™, Celleco™, Komline, Andritz, and most other brands of filtration equipment.